Monday, 27/08/2007 2:53:55 PM

User:

Linda Lacelle

Process Sheet

Customer

: CC-DAR01 Dart Aerospace Ltd.

Job Number **Estimate Number** : 34266

P.O. Number

: 10804 · HM

This Issue

: 27/08/2007

: NC

Prsht Rev. : 27/08/2007 First Issue

Previous Run Written By

Comment

: 00015

: LARGE FAB ASSY

Type

S.O. No. : NIA

Part Number **Drawing Number**

Drawing Name

Project Number

Drawing Revision

Material **Due Date**

:NIA : 03/09/2007

: D3562041

: D412-630-033

: DISASSEMBLE

Qty:

1 Um:

Each

Additional Product

Checked & Approved By

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

PACKAGING RESOURCE #1



REMOVE FROM STK:

1 X D412-630-033 B



2.0

D412630033

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

HELI ACCESS STEP, LH FOLDING

3.0

Comment: Qty.:

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1



DISASSEMBLE D2803/D2804 BRACKET ASS'YS

4.0

QC5

INSPECT WORK TO CURRENT STEP



5.0

PACKAGING 1

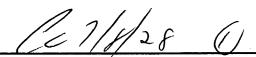
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE AS D3562-041

RESTOCK PARTS



Date: User: Monday, 27/08/2007 2:53:55 PM

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DISASSEMBLE

Part Number: D3562041

Job Number: 34266

Job Number:



Seq. #:

Machine Or Operation:

Description:

See 32715 for parts to return to sthe

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

REPLACEMENT STEP WELDMENT FOR B/N 27269

ISSUE RED DECAL - D412-630-034 B34266 4 0781.77

Job Completion



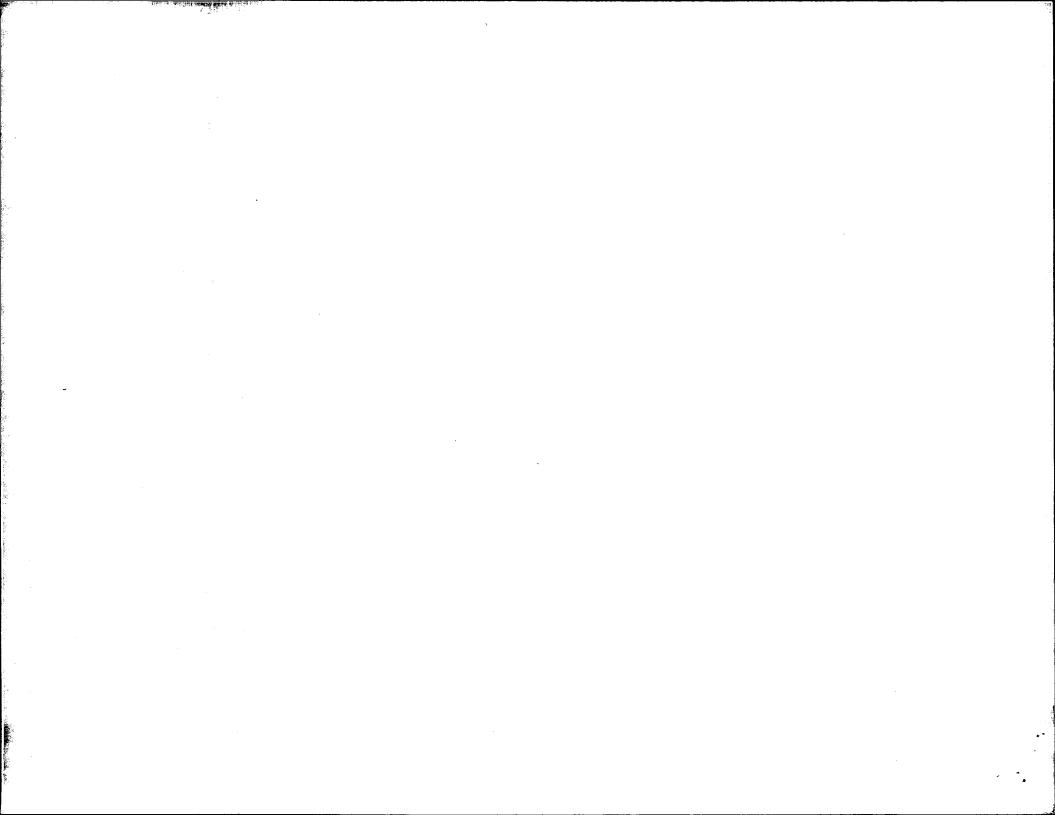
QC21 FiNAL inspection, NIP release. A

Dart Aerospace Ltd. Thursday, 5/31/2007 7:22:05 AM Kim Johnston User: **Process Sheet** : HELI-ACCESS STEP LH (FOLDING) **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 32715 : 12567 **Estimate Number** : NIA : D412630033 Part Number P.O. Number S.O. No. : NIA · IIN D412-630 REV K : 5/31/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : LARGE FAB ASSY First Issue Type **Drawing Revision** Material Previous Run : 6/30/2007 Qty: Each **Due Date** Written By Checked & Approved By New Issue 06-11-08 JLM Comment **Additional Product** REFERENCE ONLY Job Number: Machine Or Operation: Description: Seq. #: DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL 07.0605 Photocopy bluefile & create labels per PPP D412-630-033 CHG002 Clevis D2012107 Comment: Qty.: 6.0000 Each(s) 1.0000 Each(s)/Unit Total: Clevis Pick: Part Number Description 1 D2012-107 Clevis 3.0 D2803041 Bracket Assembly omment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s) **Bracket Assembly** Pick: Description Qty Part Number D2803-041 Bracket Assembly LH D2804041 Bracket Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s) **Bracket Assembly** Pick: Qtv Description Batch 2756/ 1/1/59/ Part Number D2804-041 Bracket Assembly LH

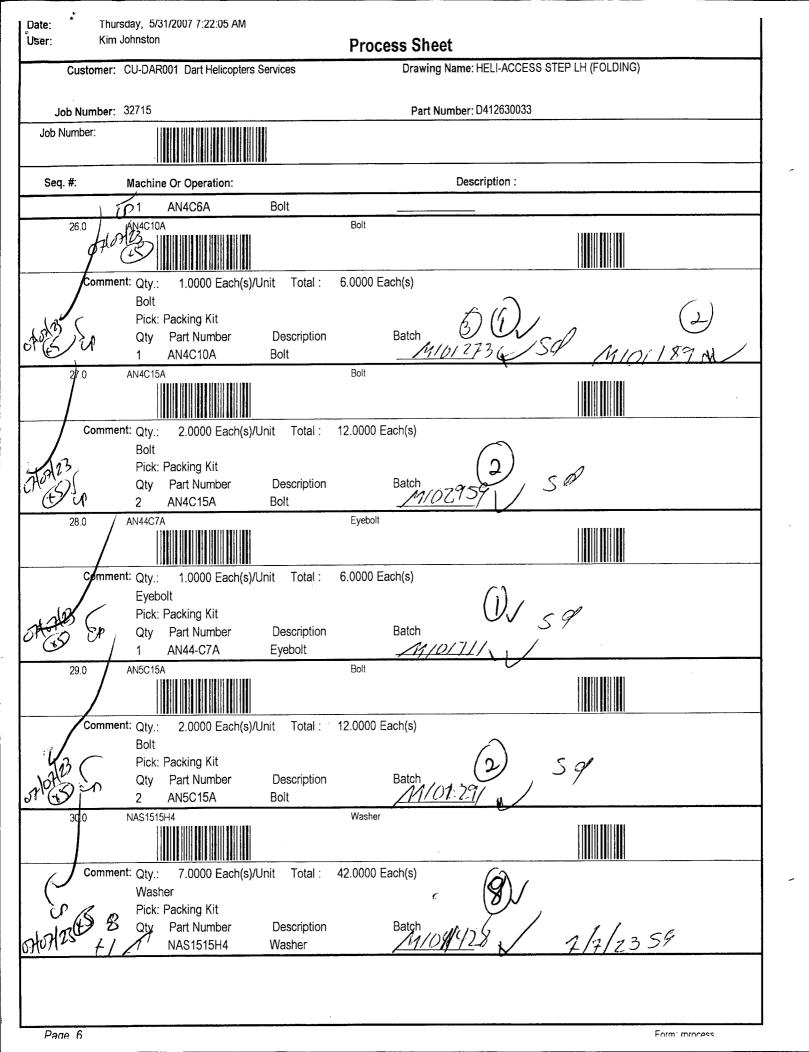
Thursday, 5/31/2007 7:22:05 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: HELI-ACCESS STEP LH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services Part Number: D412630033 Job Number: 32715 Job Number: Description: Seq. #: Machine Or Operation: Support Prop 5,0 D2807 Comment: Qty.: 12.0000 Each(s) 2.0000 Each(s)/Unit Total: Support Prop Pick: Description Qty Part Number 2 D2807 Gas Spring Washer D2813 6.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Washer Pick: Qty Part Number Description Washer D2813 2 STEP ASSEMBLY, LF D356284 7.0 Comment: Qty.: Total: 1.0000 Each(s)/Unit 6.0000 Each(s) Step Weldment LH Pick: Part Number Description Qty D3562-041 Step Weldment LH 1 8.0 D33951 Bushing omment: Qty.; 4.0000 Each(s)/Unit Total: 24.0000 Each(s) Bushing Pick: Description Qty Part Number Bushing D3395-1 BOLT 9.0 AN3C21A Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) **BOLT** Pick: Part Number Description Bolt AN3C21A

Thursday, 5/31/2007 7:22:05 AM Date: Úser: Kim Johnston **Process Sheet** Drawing Name: HELI-ACCESS STEP LH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services Job Number: 32715 Part Number: D412630033 Job Number: Seq. #: Description: Machine Or Operation: 10.0 AN8C16 Bolt Comment: Qty.: 12.0000 Each(s) 2.0000 Each(s)/Unit Total: Bolt Pick: Qty Part Number Description 2 AN8C16 Bolt AN310C8 Nut 11.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Nut Pick: Description Batch Part Number AN310C8 Nut Cotter Pin 12.0 MS24665302 Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Cotter Pin Pick: Description Qty Part Number MS24665-302 Cotter Pin (or AN380C3-4) NAS1515H3 13.0 Washer Comment: Qty.: 6.0000 Each(s)/Unit Total: 36.0000 Each(s) Washer Pick: Description Qty Part Number NAS1515H3 Washer 14.0 NAS1515H5L WASHER Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s) WASHER Pick: Qty Part Number Description Batch NAS1515H5L Washer

Date: Thursday, 5/31/2007 7:22:05 AM Úser: ⊯ Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: HELI-ACCESS STEP LH (FOLDING) Job Number: 32715 Part Number: D412630033 Job Number: Seq. #: Description: Machine Or Operation: NAS1515H8 15.0 Washer Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s) Washer Pick: Description Qty Part Number Washer NAS1515H8 16.0 MS210433 Nut Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s) Nut Pick: Description Part Number 4104679 MS21043-3 Nut 17.0 MS24693C280 Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Screw Pick: Description Qty Part Number MS24693-C280 Screw (or MS24694-C565) 18.0 SMALL FAB Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D412-630 p.14 Coat all hardware with LPS3 rust inhibitor AR LPS3 batch: m104927 COAT exposed HARDWARE WITH LPS PROCYON. LPS PROCYON A/R 19.0 QC5 Comment: INSPECT WORK TO CURRENT STEP



Date: Thursday, 5/31/2007 7:22:05 AM Kim Johnston User: **Process Sheet** Drawing Name: HELI-ACCESS STEP LH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services Job Number: 32715 Part Number: D412630033 Job Number: Seq. #: Machine Or Operation: Description: PACKAGING 1 PACKAGING RESOURCE #1 20.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 21.0 D28061 Bushing Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Bushing Pick: Packing Kit Part Number Description 2 D2806-1 Bushing D28063 Bushing 22.0 Comment: Qty.: Total: 2.0000 Each(s)/Unit 12.0000 Each(s) Bushing Pick: Packing Kit Part Number Description 2 D2806-3 Bushing D28105 Strut 23.0 Comment: Qty.; 1.0000 Each(s)/Unit Total: 6.0000 Each(s) Strut Pick: Packing Kit Qtv Part Number Description D2810-5 Strut D33961 Spacer Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Spacer Pick: Packing Kit Part Number Description Batch 2 D3396-1 Spacer AN4C6A Comment: Qty.: 6.0000 Each(s) 1.0000 Each(s)/Unit Total: Bolt 7/7/23 Se Pick: Packing Kit Part Number Description Batch



Date: Thursday, 5/31/2007 7:22:05 AM User: Kim Johnston **Process Sheet** Drawing Name: HELI-ACCESS STEP LH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services Job Number: 32715 Part Number: D412630033 Job Number: Seq. #: Machine Or Operation: Description: 31.0 NAS1515H5 Washer Comment: Qty.: 42.0000 Each(s) 7.0000 Each(s)/Unit Total: Washer Pick: Packing Kit Part Number Description Batch NAS1515H5 Washer MS210434 Nut Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s) Nut Pick: Packing Kit Part Number Description MS21043-4 MS210435 Nut Comment: Qty.: 3.0000 Each(s)/Unit Total: 18.0000 Each(s) Nut Pick: Packing Kit Part Number Description Qty MS21043-5 Nut Comment: INSPECT 100% KITS FOR COMPLETENESS 35.0 PACKAGING 1 PACKACING RESOU Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-630-033 Location: PPP Rev: 36.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE N St. 23 Job Completion

Form: mrocess

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